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D139-1019-012
Job Sheet 202104



Part No: D139-1019-012

Job Qty: 1 pcs

Part Name: AW139 Skylight Window, Clear - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 10/22/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: IIN-D139-1019 REV.F IPP REV:A 16.07.21 NEW ISSUE DD VERF:JFS IPP REV:B 17.01.03 IIN REV:B DD
VERF:JLM IPP REV:C 17.01.03 IIN REV:C DD VERF:JLM IPP REV:D 18.09.05 AS PER IIN REV:E DD
VERF:JFS IPP REV:E 19.07.23 AS PER IIN REV:F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		10/22/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

DAS
28
9-89



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Container No: S224177



Part: D139-1019-012

Job No: 202104

Serial No/Batch: S224177

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH16-30 Issue 1.00 FAA-TC SR038071

120 QC 4	1 pcs	10/22/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
130 Packaging 3-1 - Stock - B4B 1 pcs		10/22/19	0.00 0.00	QC 4 - 75	DAS 78 9-89 NOV 04 2019
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS 78 9-89 NOV 04 2019
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS 21 9-89 NOV 04 2019
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	10/22/19	0.00 0.00	DC - 1 - B4B	
140 QC 21 - FG	1 pcs	10/22/19	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	DAS 21 9-89 NOV 04 2019
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - Packaging1-1 (Pick Kit)
 Descriptions: 120 - (QC4- 100% inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP IIN-D139-1019-012 Location:
 135 - (Document Control) Photocopy bluefile & type labels per PPP IIN-D139-1019-012 CHG004
 140 - (QC21- Final Inspection - Work Order Release)

012504

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R14	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5185057
D5621-042	Skylight Window Assembly, RH Clear	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	\$219 605
D5650-041	Bushing Assembly	30 pcs (30 ea)	110-Packaging 1 - Pick Kit	5227776
D5654-1-105	Seal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5227776
D5674-1	Drill Bit	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	\$216 608
NAS1149D0332J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5227776
PR1425B1/2	Sealant	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5227776

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R14	24	244	0
	D5621-042	1	2	0
	D5650-041	30	48	0
	D5654-1-105	1	14	0
	D5674-1	1	4	0
	NAS1149D0332J	24	1,552	0
	PR1425B1/2	2	7	0

Part Specifications

Specifications could not be found.

4.0 WEIGHT AND BALANCE

The following is the weight of the D139-1019-011/-012/-013/-014 Skylight Window Replacement Kit. It is the responsibility of the installer to account for the weight and balance of all removed parts.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D139-1019-011 <i>Skylight Window Replacement Kit, LH</i>	7.25 lb 3.26 kg	-24.2 in -0.62 m	-175.5 in lb -2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-012 <i>Skylight Window Replacement Kit, RH</i>	7.25 lb 3.26 kg	+24.2 in +0.62 m	175.5 in lb 2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-013 <i>Skylight Window Replacement Kit, LH</i>	7.25 lb 3.26 kg	-24.2 in -0.62 m	-175.5 in lb -2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-014 <i>Skylight Window Replacement Kit, RH</i>	7.25 lb 3.26 kg	+24.2 in +0.62 m	175.5 in lb 2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Part Number	Description
X				D139-1019-011	SKYLIGHT WINDOW REPLACEMENT KIT, LH (CLEAR)
	X			D139-1019-012	SKYLIGHT WINDOW REPLACEMENT KIT, RH (CLEAR)
		X		D139-1019-013	SKYLIGHT WINDOW REPLACEMENT KIT, LH (BRONZE TINT)
			X	D139-1019-014	SKYLIGHT WINDOW REPLACEMENT KIT, RH (BRONZE TINT)
1	1	1	1	D5654-1-105	WINDOW SEAL
1				D5621-041	SKYLIGHT WINDOW, LH (CLEAR)
	1			D5621-042	SKYLIGHT WINDOW, RH (CLEAR)
		1		D5621-043	SKYLIGHT WINDOW, LH (BRONZE TINT)
			1	D5621-044	SKYLIGHT WINDOW, RH (BRONZE TINT)
30*	30*	30*	30*	D5650-041	BUSHING
1	1	1	1	D5674-1	DRILL BIT
24*	24*	24*	24*	AN525-10R14	SCREW
24*	24*	24*	24*	NAS1149D0332J	WASHER
2	2	2	2	PR-1425	SEALANT (6 OUNCE SEMKIT, NOZZLES NOT INCLUDED)

* Extra hardware is provided.